

ProWorx - The Professional's Choice

# Bulk filler repair



## STEP BY STEP

### **BULK FILLER REPAIR**

When it comes to a mainstream bulk filler repair the choice is yours. Both Swift and Pearl provide the answer. Whether it is mild steel or GRP or whether it is more advanced substrates like aluminium or galvanized panels these ProWorx products have it covered. Follow our step by step guide to ensure you achieve a professional finish every time.



**1** Clean and degrease the area to be repaired.



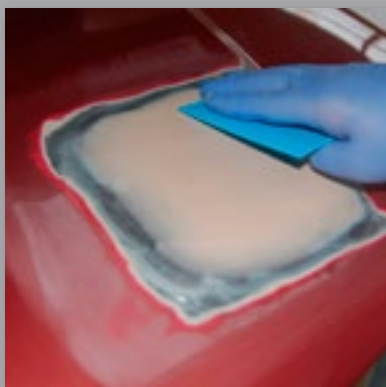
**2** Remove all the paint in the affected area with a DA sander using a P80 grit disc.



**3** Once the area has been prepared mix your ProWorx filler with hardener at a ratio of 2% at an ambient temp of 20°C.



**4** Apply and remove a thin film of ProWorx filler (Known as a wetting up coat), mix the removed product back into your existing filler.



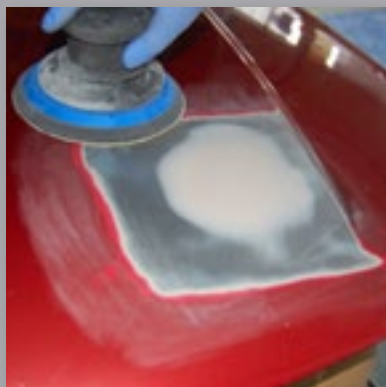
**5** Apply your full coat of filler with the applicator provided making sure that firm and even pressure is being applied.



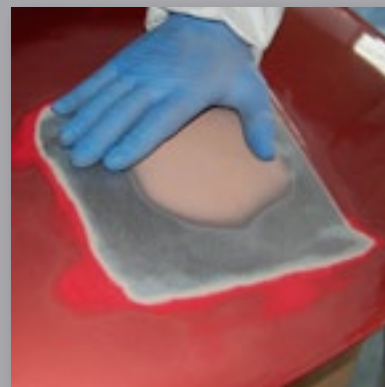
**6** Once cured apply dry powder guide coat



**7** Block sand with either a P80 or a P120.



**8** Feather out repair with P320.



**9** Final inspection ready for next application process.