

Technical data

Ace Super Lightweight Body filler

DESCRIPTION

Ace Super Lightweight Body Filler is a high quality ultra-lightweight two-part polyester filler designed for professional use during the repair of surface imperfections. Excellent adhesion can be achieved on all common substrates and it also exhibits fast cure and sanding properties leaving a great finish.

SUBSTRATES

- Mild Steel
- Aluminium
- GRP Including Sheet Moulded Compounds (SMC)
- Sound original paintwork. (Not to be applied over Etch Primer, 1K fillers and TPA coatings)
- Galvanised steel

PREPARATION

Thoroughly clean and degrease repair area. Abrade with P80 grit paper for bare metal surfaces or P180 grit paper for sound original painted surfaces. Where appropriate remove all traces of rust. Re-clean/degrease and allow repair area to dry.

APPLICATION

Mix an appropriate amount of the Ace Super Lightweight Body Filler for the repair that can be used within 5 minutes. Mix ratio of between 2% to 3% dependant on ambient temperature. Always mix product until a uniform colour of paste is achieved using a "figure of eight" technique and not a "folding" technique as this will reduce the effects of air entrapment. For best results firm uniformed pressure should be applied using either a plastic or metal spreader. Careful attention needs to be paid to the amount of hardener used as too much or too little may lead to defects in the finished repair (e.g. bleeding, bleaching, staining etc.).

DRYING/CURE TIME

- (Air Dry): Typical gel time is approximately 5-6 minutes at 20°C and is fully cured and sandable after approximately 20 minutes at 20°C.
- (Infra-Red Drying): Typically 10 to 12 minutes at appropriate distance.
- (Symach Flydry system): Typically 2 minutes with correct application.

FINISHING

Once the Ace Super Lightweight Body Filler has cured initial sanding can take place with a P80 grit paper followed progressively with finer paper until the required finish is obtained, alternatively an additional application of Ace Super Lightweight Filler, Elite Finishing Filler or Silk Stopper Filler maybe required. When this is completed the repaired area can be over painted with all proprietary paint systems providing appropriate preparation has been carried out. Always follow manufacturer's guidelines.

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HEALTH AND SAFETY

FOR PROFESSIONAL USE ONLY: Read instructions before use.

IMPORTANT: This product contains hazardous materials and therefore appropriate personal protection equipment should be worn at all times during the use of this product. Please refer to package label and appropriate Material Safety Data Sheet (MSDS) for full handling instructions and personal protection information. These details are available from your local stockist.

V.O.C COMPLIANCY

This product complies with the EU Directive 2004/42/CE under category 11B (b), with a limit of 250g/litre. The V.O.C content of this product in ready for use format is 100g/litre.

COLOUR

Beige/ Cream

DENSITY

Specific gravity of approximately 0.93

SHELF LIFE

- Polyester materials have a limited shelf life.
- Store in a cool place and ideally use within 12 months.
- Shelf life is 2 years in unopened original packaging. (As indicated on the tin).

HINTS AND TIPS

This product has a maximum shelf life of 2 years from date of manufacture unopened, always store in cool dry conditions. Avoid mixing on dirty, contaminated or absorbent surfaces (e.g. cardboard). Always reseal after use to prevent contamination or drying out, avoid excessive film build (recommended thickness per coat of 2/3mm). Allow to cure fully for best sanding results.

DISCLAIMER

Dewey Waters will not accept any and all liability for misuse of product or where the user does not wear the recommended personal protective equipment when in contact or using aforementioned product. This data sheet is liable to change at any time without notice.